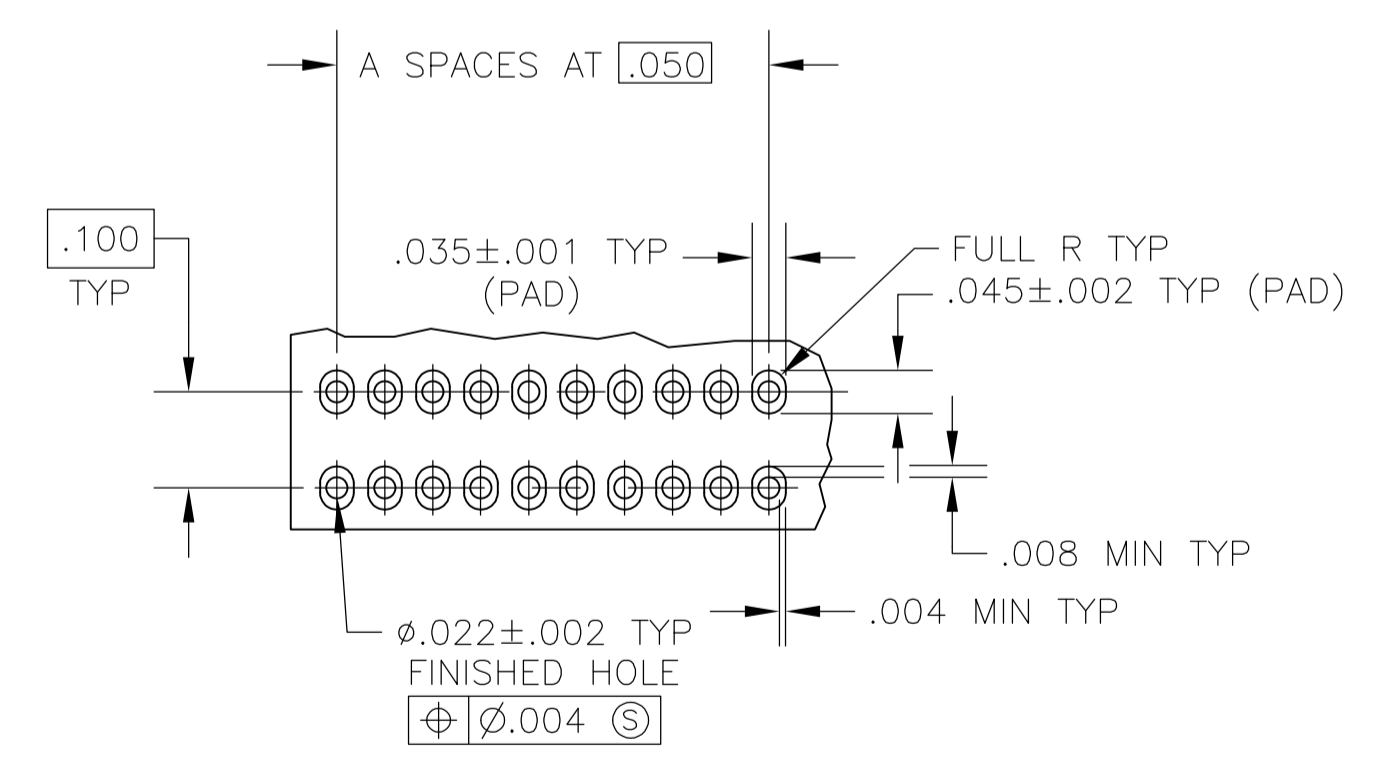
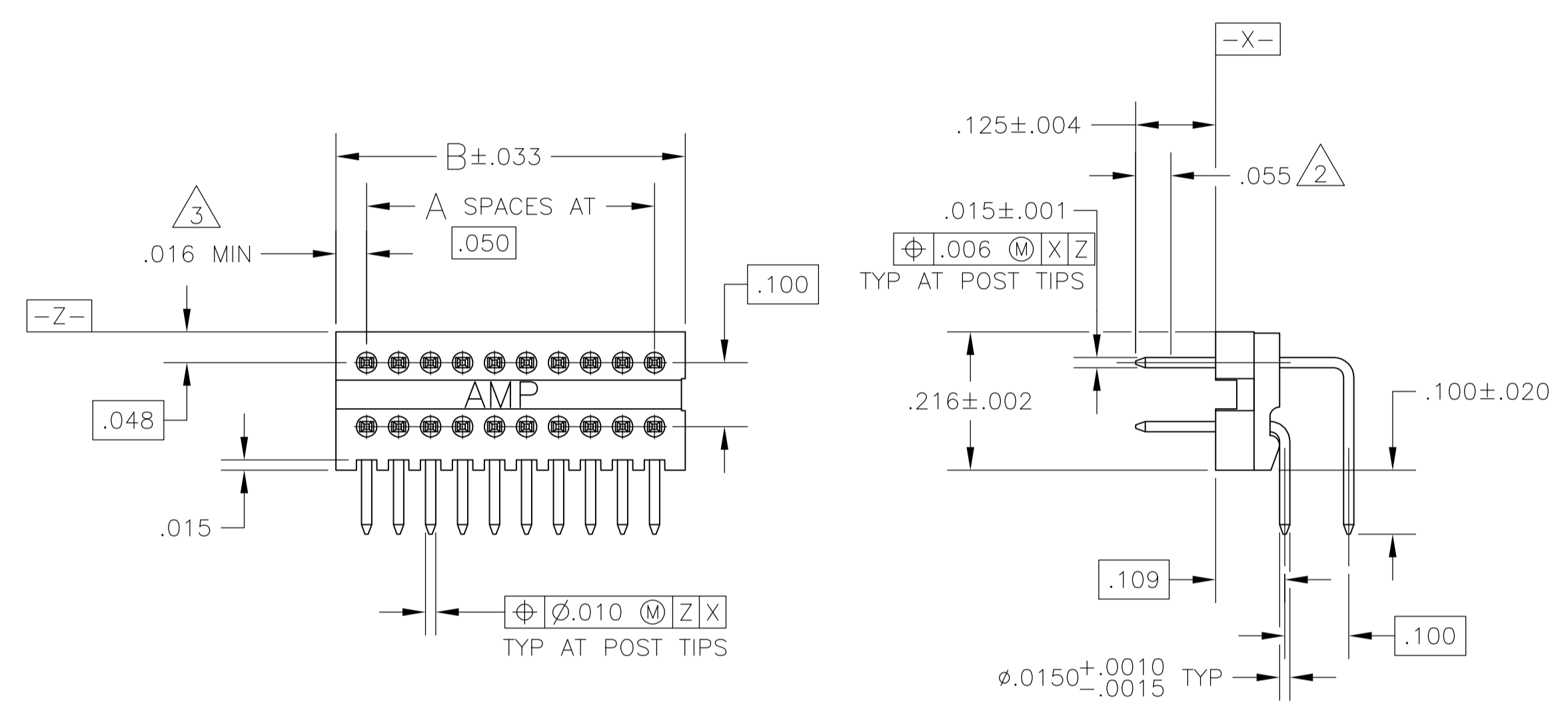
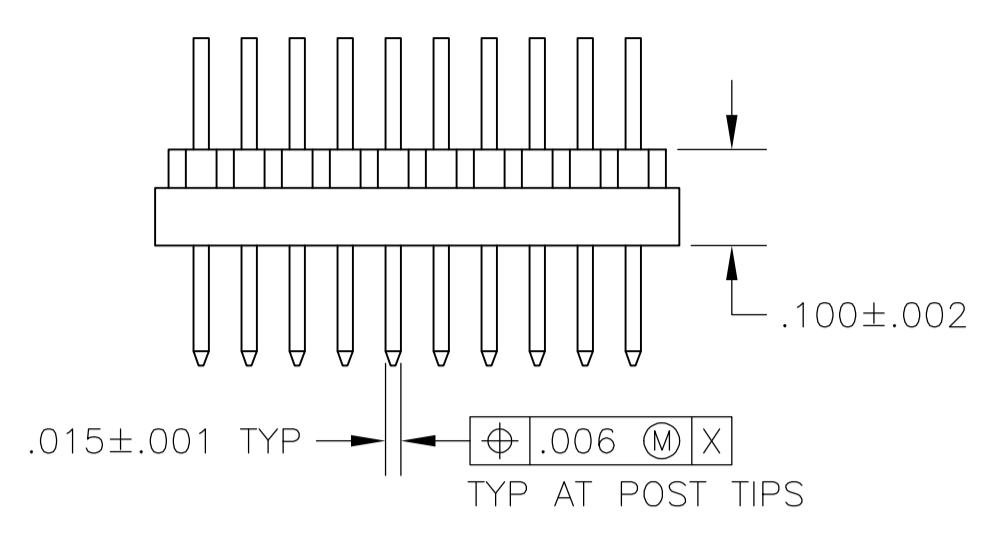


- 1 CONTACT AREA PLATED WITH .000030 GOLD;
SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD;
ALL OVER .000050 MIN NICKEL
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 THE NOTED DIMENSION APPLIES AT THE
INTERSECTION OF THE POST AND HOUSING.
- 4 CONTACT AREA PLATED WITH .000030 GOLD;
SOLDER TAILS PLATED WITH .000150 MIN TIN;
ALL OVER .000050 MIN NICKEL
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE PATTERN FOR MANUAL INSERTION

							2.515	49	100	6-104118-7
							2.015	39	80	6-104118-6
5	OBSOLETE						1.815	35	72	6-104118-5
5	OBSOLETE						1.515	29	60	6-104118-4
5	OBSOLETE						1.115	21	44	6-104118-3
							1.015	19	40	6-104118-2
5	OBSOLETE						.865	16	34	6-104118-1
5	OBSOLETE						.765	14	30	6-104118-0
5	OBSOLETE						.665	12	26	5-104118-9
							.615	11	24	5-104118-8
							.515	9	20	5-104118-7
5	OBSOLETE						.415	7	16	5-104118-6
5	OBSOLETE						.365	6	14	5-104118-5
5	OBSOLETE						.315	5	12	5-104118-4
							.265	4	10	5-104118-3
5	OBSOLETE						.215	3	8	5-104118-2
5	OBSOLETE						1.265	24	50	5-104118-1
5	OBSOLETE						2.515	49	100	1-104118-7
							2.015	39	80	1-104118-6
5	OBSOLETE						1.815	35	72	1-104118-5
5	OBSOLETE						1.515	29	60	1-104118-4
							1.115	21	44	1-104118-3
5	SUPERSEDED						1.015	19	40	1-104118-2
							.865	16	34	1-104118-1
5	OBSOLETE						.765	14	30	1-104118-0
							.665	12	26	104118-9
5	OBSOLETE						.615	11	24	104118-8
5	SUPERSEDED						.515	9	20	104118-7
							.415	7	16	104118-6
							.365	6	14	104118-5
							.315	5	12	104118-4
5	SUPERSEDED						.265	4	10	104118-3
							.215	3	8	104118-2
5	SUPERSEDED						1.265	24	50	104118-1

	B	A	NO OF POSN	PART NUMBER
--	---	---	------------	-------------

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN D CLOUSER 03OCT88	TE Connectivity		
DIMENSIONS: INCHES		CHK T ZOLA 03OCT88			
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME: HEADER ASSEMBLY, RIGHT ANGLE, UNSHROUDED, DOUBLE ROW AMPMODU® System 50		
	0 PLC ± -	APVD T ZOLA 03OCT88		PRODUCT SPEC: 108-1093	
	1 PLC ± -	NAME: APPLICATION SPEC: 114-25031		SIZE: 108-1093	
2 PLC ± -	MATERIAL: HOUSING: THERMOPLASTIC COLOR-BLACK CONTACT: COPPER ALLOY		WEIGHT: -		RESTRICTED TO: -
3 PLC ± .005	FINISH: SEE TABLE 2		CUSTOMER DRAWING		SCALE: 5:1 SHEET 1 OF 1 REV T3
4 PLC ± -			DRAWING NO: 104118		
ANGLES ± -					